



AUTOMOTIVE REFINISH MATERIALS



TECHNICAL INFORMATION

PICTOGRAMS

The leading European producers have agreed to use unified generally accepted symbols. To give the customers from different countries the visual, precise and clear information on rational use of products, there is a system of conventional images in the form of pictograms. The latter are used in technical instructions and on labels of VIKA automotive refinishing materials.



Surface cleaning and preparation



Quantitative mixing ratio – 2 components



Quantitative mixing ratio – 3 components



Pot life (the length of time within which a material should be used)



Viscosity of the material in use



Spraying equipment



Number of layers applied



Number of layers applied /aerosol can



Application with brush



Stay time



Drying



Manual wet sanding



Manual dry sanding

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VIKA

COLOR MATCHING SYSTEM

Purpose: To make the acrylic and base coats for refinishing the vehicles of Russian, European, American and Asian production. Fast and accurate correction of even slightest color shades.

Materials kit- basic set (187 l) /Premium set (248.5 l) includes:
mixing device, balance, color standards and their versions (painted with actual refinishing paint),
software with formulations.

**The color matching system VIKA is a mixer for preparation of
base coats and 2K enamels;
it includes 91 toners ready to be used as refinishing paints:**

for base coats (VK8000-82...):53
for 2K enamels. (VK7000"70...):27
with low concentration. . . . (VK9001-9003):3
Xirallic™ base coats (VK-8300-VK-8305):6

Mixing Ratio:

for base coats: 1:0.8	with thinner
for 2K enamels: 2:1	with hardener
for clear coats 2:1	with hardener

Auxiliary Materials:

VIKA Hardener 1354	0.5 l
VIKA All-purpose thinner . . . 1385	1 l
Matting agent VK-1500	1 l
Three-layered agent VK-1600	1 l
Flow agent VK-7200	3.5 l





Mixing Equipment

The unit is used to work with automotive refinish materials intended for choosing such a paint by which it can be possible to attain the full match with a car coating color. An automatic control block attached to the given system is used to install a timer that actuates rotation of blades. The blades extend from a mixing cover to a can and mix in succession the paint materials contained in the cans 1 and 3.5 l of volume, correspondingly. Such mixing takes place twice a day for 15 minutes each time preventing separation of pigments in the cans.

*Exterior and complete set of the unit may differ from the picture.
The details can be clarified from your regional dealer.



Tools for color matching

Software VIKA (CD) contains:

- more than 20.000 formulations for Russian, European, American and Asian cars
- colors collected for the past 20 years
- the feasibility to be connected to the balance and printer
- 'price-manager' function
- updating of the card file twice a year
- the program contains technical information and MSDS

Color documentation:

Set of standard OEM colors

- over 4.000 shades
- 6 shades per page
- grouping by producers and color code
- updating twice a year

Set of alternative colors









- over 8.000 shades
- painted by airless spraying with actual automotive refinish paint, 1 shade per page
- grouping by producers and color code
- updating twice a year

- Compact sets of color charts of all available toners (blends) and Ostwald color pattern for base coats and 2K enamels.

Vika® BASECOAT

Purpose: Base coat of new generation is intended for the coating of cars with metallic and pearl colors. The combination is based on acrylic copolymer. Ease of application and fast drying are combined with stable color and excellent gloss of high quality stoving enamels. Can be used for spot, partial and total repair of the factory-made and refinishing coatings.












	Products	- VK-8 ... VIKA® BASECOAT components - VK-9 ... VIKA® components - 1385 ... All-purpose thinner		
	Substrates	- All types of existing high-quality and well-prepared coatings		
	Surface preparation	Wash a surface with water and soap. Degrease and wipe dry with a clean cloth. Repair depending on damage. Sanding: dry mechanical sanding (P360-P400, finish with P500 for the best result) or wet sanding (P800-P1000). Degrease. Wipe dry with		
	Color documentation	See color formula.		
	Mixing	Base coat		
		VIKA®		
		1385		0.8
	VOC	720-750 g/l		
	Pot life	at 200C: not limited		
	Application viscosity, 20°C	DIN 4.....15-17 s FORD 4.....15-17 s		
	Spraying equipment		Nozzle diameter	Distance
		Top feed	1.2-1.6 mm	15-20 cm
		Underfeed	1.4-1.8 mm	15-20 cm
	Operating pressure		Spot, partial and total repair	
		Top feed	3-4 bar (30-50 PSI)	
		Underfeed	3-4 bar (30-50 PSI)	
	Number of layers	2-3		
	Stay time	Up to the hazing condition between layers and before applying		
	Layer thickness	Metallic and pearl colors: 10-20 µm		



Vika® 2K TOPCOAT 2K ACRYLIC TOPCOAT

Purpose: 2K enamel for car coating. The combination is based on acrylic copolymer. Fast drying 2K enamel with excellent sanding ability, gloss retention, high chemical and weather resistance. The material has a good hiding power and low consumption. Can be used for spot, partial and total repair.

Products	<ul style="list-style-type: none">- VK-7 ... VIKA® 2K TOPCOAT components- VK-9 ... VIKA® components- VK-7200...Flow agent- 1354... Hardener				
Substrates	- All types of existing high-quality and well-prepared coatings				
 Surface preparation	Wash a surface with water and soap. Degrease and wipe dry with a clean cloth. Repair depending on damage. Sanding: dry mechanical sanding (P360-P400, finish with P500 for the best result) or wet sanding (P800-P1000). Degrease. Wipe dry				
Color documentation	See color formula.				
 Mixing		2:1			
	VIKA® 2K TOPCOAT	2			
	1354	1			
VOC	545-590 g/l				
 Pot life	at 200C: 4 h				
 Application viscosity, 20°C	DIN 4.....17-19 s FORD 4.....17-19 s				
 Spraying equipment		Nozzle diameter	Distance	Operating pressure	
	Top feed				
	Underfeed				
	HVLP	1.3-1.5 mm	10-15 cm	0.7 bar at the outlet	
	Under pressure				
 Number of layers					
 Stay time	5-15 min between layers or use wet-on-wet method 10 min before accelerated drying				
Layer thickness	40-50 µm				
 Drying		15°C	20°C	30°C	60°C
	Through-drying	16 h	14 h	12 h	50 min
 IRDrying	Stay time5 min Distance.....80 cm ½ of the power15-20 min Full power5-10 min				

* data for the IR source with short/medium waves

* data for the IR source with short/medium waves









AK-1301

2K ACRYLIC ENAMEL

Purpose: 2K acrylic enamel for car body and plastic parts; can be used for large-sized vehicles.

Packing: 0.85 kg



	Products	<ul style="list-style-type: none">- AK-1301- Acrylic hardener, all-purpose (1301)- Thinners: all-purpose acrylic thinner (1301)/sluggish thinner (1301-M) or			
	Substrates	Factory-made sanded coating. When painting the enamel coatings of up to 1 year durability, the agent Anti-silicone can be used instead of sanding.			
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Sand dry with P280-P320. Apply WASH PRIMER BJ1-02. Apply the leveling primers FILLER 6+1 or FILLER 3+1 or FILLER HS.			
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C			
	Mixing	Enamel: hardener: thinner = 4:1:1.5-1.6 (by weight)			
	Pot life	at 200C: 8 h			
	Thinning	All-purpose acrylic thinner can be used at temperature up to +200C. Sluggish acrylic thinner can be used for painting the large areas of			
	Application viscosity	15-17 s at 200C acc. to VZ-4 (DIN Cup 4)			
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure	
		Feed by gravity			
		Siphon feed			
	Number of layers	2-3			
	Coating thickness	35-40 µm / 2 layers			
	Drying	Dust-free: 30 min at 200C			
		Drying mode	20°C		60°C
			16 h	45 min	30 min
	Cleaning of equipment	Thinner 1301/1301-M, solvent 646/647			









ACRYL AK-142

1K ACRYLIC ENAMEL

Black Matt

Purpose: For coating the previously primed surfaces of car door frames and door sills in black matt color.

Packing: 0.4 kg

Products	ACRYL AK-142, solvent 646/647.		
Substrates	Factory-made sanded coating. When painting the lacquer coatings of up to 1 year durability, the agent Anti-silicone can be used instead of sanding.		
 Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty and sand dry with P280-P320. Prime with anticorrosive WASH PRIMER (BJI-02). Apply the leveling primer FILLER 6+1 / FILLER 3+1.		
Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
Dilution	Solvent 646/647 up to 50% of the material weight.		
 Application viscosity	21-26 s at 200C acc. to VZ-4 (DIN Cup 4)		
 Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
	Feed by gravity		
	Siphon feed		
 Number of layers	1-2		
 Stay time	5-7 min between layers		
Coating thickness	35-40 µm / 2 layers		
 Drying	Dust-free: 30 min at 200C		
	Drying mode		20°C
	Dry to handle		2 h
Cleaning of equipment	Solvent 646/647		

ACRYLIC THINNERS

All-purpose (1301)

Sluggish (1301-M)

Purpose: For dilution of VIKA acrylic enamels, lacquers, primers and 2K materials to application viscosity.

Packing: 0.32; 0.8; 4.3 kg



Acrylic thinner 1301-M (sluggish) is recommended for the painting of large areas as well as for elevated temperature conditions. It provides slower drying of a coating to a dust-free state, lessens overspray while applying the second layer.

Acrylic thinner 1301 (all-purpose) is intended for thinning VIKA acrylic enamels, lacquers and primers to application viscosity when the application temperature is lower than 250C.

Usage	The thinners should be added before application in the amount specified on a paint material label. ACRYL AK-142, solvent 646/647.
Composition:	Mixture of organic fluids.








METALLIC BASECOAT

Purpose: To refinish car bodies as the first layer of two-layered coating systems (base coat + clear coat). Can be applied onto surfaces previously primed and filled with putty with a further overcoating by STANDARD acrylic clear coat (AK-1112) or VIKA 2+1 MS, VIKA 2+1 HS.

Packing: 0.9; 1kg

Over
180
shades

	Products	<ul style="list-style-type: none">- METALLIC base coat- Thinner for metallics. The thinner 1385 is also allowed.- STANDARD clear coat (AK-1112) / 2K clear coats VIKA 2+1 MS, VIKA 2+1 HS.		
	Substrates	Factory-made sanded coating; When painting the lacquer coatings of up to 1 year durability, the agent Anti-silicone can be used instead of sanding. Primed /filled with putty surfaces.		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Sand dry with P280-P320. Prime with anticorrosive WASH PRIMER (БЛ-02). Apply the leveling primer FILLER 6+1 / FILLER 3+1 / FILLER HS.		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
	Dilution	Thinner for metallics, up to 30% of the base coat weight.		
	Application viscosity	15-17 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity		
		Siphon feed		
	Number of layers	2-3		
	Coating thickness	15-20 µm / 2 layers		
	Drying	Drying mode		20°C
		Before overcoating with STANDARD clear coat (AK-1112); 2K VIKA 2+1 MS, 2K VIKA 2+1 HS		15 min
	Cleaning of equipment	Solvent 646/647		

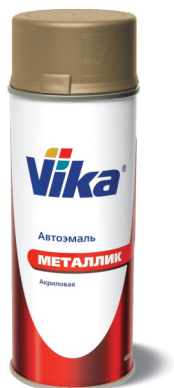
THINNER FOR METALLICS

Purpose: For dilution of Metallic base coat

Packing: 0.45 kg



Usage	The thinner for metallics should be added before applying Metallic base coat in the amount specified on the paint material label.
Composition:	Mixture of organic fluids.






METALLIC ENAMEL

aerosol can 400 ml

Purpose: For a high quality refinish of car bodies and other vehicle parts coated with metallic enamels.

Packing: 0.45 kg


Products	METALLIC enamel	
Substrates	Primed /filled with putty metal surfaces. Plastic surfaces. Old sanded surfaces.	
Usage	Shake a can vigorously for 2 minutes. Distance to the surface while spraying: 25-30 cm. Application temperature: +50C minimum. After drying, VIKA aerosol clear coat must be applied to impart gloss and protective properties to the surface. After spraying turn the can upside down and purge it by pressing until	
 Stay time	5-10 min between layers	
 Number of layers	2-3	
 Drying	Drying mode	20°C
	Before overcoating with acrylic clear coat	30 min. minimum
Composition	METALLIC acrylic enamel, special agents.	

METALLIC ENAMEL GOLD/SILVER

Synthetic aerosol can 400 ml

Purpose: High quality and fast drying enamel to impart saturated golden (silvery) gloss to surfaces. Can be used for metal and plastic body parts of cars and other vehicles. The material features saturated metal gloss and good hiding power.



Products	METALLIC enamel GOLD/SILVER, synthetic, fast drying	
Usage	Shake a can vigorously for 2-3 minutes before use. For the best result apply the enamel at the ambient temperature +100C minimum. Surfaces that are not to be painted should be covered to avoid ingress of aerosol. Distance to the surface while spraying: 25-30 cm.	
	Drying	
	Drying mode	20°C
	Through-drying Apply clear coat onto the dried surface if necessary.	2 h
Composition	Synthetic resins, pigments, functional agents, xylene, methyl acetate, butyl alcohol, propane, butane, dimethyl ether	

ATTENTION! After the work is complete turn the can upside down and spray until the product stops coming out.



VIKA 2+1 HS 2K ACRYLIC CLEAR COAT

Purpose: 1.5-layered acrylic clear coat with a high solid (57-59% in the application mixture with hardener) is used in 2-layered coatings in combination with metallic base coat. Highly effective, reduces number of layers while painting, accelerates coating process. The material is intended for spot, partial and total repair, is highly transparent and contains UV-absorbers.

Packing: 0.85 kg

	Products	2K acrylic clear coat 2+1 HS, hardener for the clear coat 2+1 HS, thinner for metallics.		
	Substrates	Factory-made sanded coating. Metallic or non-metallic base coat		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKa polyester putty and sand dry with P280-P320. Prime the surface that has been sanded to a bare metal with anticorrosive WASH PRIMER БЛ-02. Apply 2K acrylic primer 3+1/ 4+1/ 5+1. Sand dry with P320-P400 (or use P800-P1000 in case of wet sanding).		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C Relative humidity: 75% maximum		
	Mixing	Clear coat : hardener = 2:1		
	Dilution	Thinner for metallics, 0-10%		
	Pot life	1.5 h at 200C		
	Application viscosity	17-18 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Compliant	1,4 – 1,6 mm	3,0 – 4,0 atm
		HVLP		
	Number of layers	1,5 - 2		
	Stay time	10 min.		
	Coating thickness	35-45 µm / 2 layers		
	Drying	Drying mode	20°C	60°C
		Dry to handle	12 h	60 min
	Cleaning of equipment	Thinner for metallics		

VIKA 2+1 MS 2K ACRYLIC CLEAR COAT

Purpose: Acrylic clear coat with a medium solid (52-54% in the application mixture with hardener) is used in 2-layered coatings in combination with metallic base coat. The material is intended for spot, partial and total repair, is highly transparent and contains UV-absorbers. Flow property during the painting process can be adjusted with thinner.

Packing: 0.84 kg











	Products	2K acrylic clear coat 2+1 MS, hardener for the clear coat 2+1 MS, thinner for metallics.			
	Substrates	Factory-made sanded coating Metallic or non-metallic base coat			
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty and sand dry with P240-P320. Prime the surface that has been sanded to a bare metal with anticorrosive WASH PRIMER БЛ-02. Apply 2K acrylic primer 3+1/ 4+1/ 5+1. Sand dry with P320-P400 (or use P800-P1000 in case of wet sanding).			
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C			
	Mixing	Clear coat : hardener = 2:1			
	Dilution	Thinner for metallics, 0 - 15%			
	Pot life	1.5 h at 200C			
	Application viscosity	17-20 s at 200C acc. to VZ-4 (DIN Cup 4)			
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure	
		Compliant	1,4 – 1,6 mm	3,0 – 4,0 atm	
		HVLP	1,3 – 1,7 mm	2 atm	
	Number of layers	2 - 3			
	Stay time	10 min.			
	Coating thickness	35-45 µm / 2 layers			
	Drying	Drying mode	20°C	60°C	80°C
		Dry to handle	12 h	60 min	30 min
	Cleaning of equipment	Thinner for metallics Solvent 646/647			



2K ACRYLIC CLEAR COAT STANDARD

Purpose: As a transparent top coat in 2-layered coatings (base coat + clear coat) in combination with metallic or non-metallic base coats.

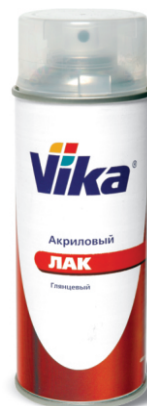
Packing: 0.85; 4.7; 45 kg

	Products				- STANDARD clear coat (AK-1112) - All-purpose acrylic hardener (1301)
	Substrates				Factory-made sanded coating. (When painting the lacquer coatings of up to 1 year durability, the agent Anti-silicone can be used instead of sanding).
	Surface preparation				Degrease metal surface with white spirit. Repair with VIKA polyester putty and sand dry with P280-P320. Prime the surface that has been sanded to a bare metal with anticorrosive WASH PRIMER ВЛ-02. Apply the leveling primer FILLER 6+1/ FILLER 3+1. Sand dry with P320-P400 (or use P800-P1000 in case of wet sanding).
	Application conditions				Optimal temperature + 200C Minimum temperature + 150C
	Mixing				Clear coat : hardener : thinner = 4:1:1-1.8 (by weight)
	Dilution				Thinner for metallics, 0 - 15%
	Pot life				8 h at 200C
	Application viscosity				15-17 s at 200C acc. to VZ-4 (DIN Cup 4)
	Spraying equipment		Spray unit	Nozzle diameter	Operating pressure
			Compliant	1,2 – 1,5 mm	3,0 – 5,0 atm
			HVLP	1,4 – 1,8 mm	2.5 – 5.0 atm
	Number of layers				2 - 3
	Stay time				5-7 min between layers
	Coating thickness				35-40 µm / 2 layers
	Drying				Dust-free: 30 min at 200C
			Drying mode	20°C	60°C 80°C
			Dry to handle	24 h	45 min 30 min
	Cleaning of equipment				Thinner 1301, thinner 1301-M, solvent 646/647

ACRYLIC CLEAR COAT GLOSSY

aerosol can 400 ml

Purpose: As a top coat in the base coat + clear coat system for
refinish painting
of cars with metallic and pearl enamels.




Products	Acrylic clear coat	
Substrates	Apply onto dried metallic enamels including old sanded clear coats.	
Usage	Shake a can for 2 minutes. to the surface while spraying: 25-30 cm. Application temperature: +50C minimum. After spraying turn the can upside down and purge it by pressing until clean gas comes out.	
Stay time	10-15 min between layers	
Number of layers	2-3	
Drying	Drying mode	20°C
	Dry to handle	2 h
	Through-drying	4 h
Composition	Acrylic clear coat, special agents	



LACQUER TONER FOR CAR LIGHTS

aerosol can 400 ml

Purpose: Fast drying acrylic clear coat of high quality for toning the car lights. The material has optimal transparency. With lights switched on the clear coat transmits the light freely without changing the color of stop-signals, turn and reverse indicators. It features an excellent adhesion to a surface being painted and UV resistance.

Products	Lacquer for toning the car lights	
Application	The surfaces not subject to toning should be protected in order to avoid falling the aerosol traces thereon. The optimal results can be obtained if the material is sprayed on the dismantled backlamp lens. To get the best results apply the lacquer at +100C minimum. Shake the can vigorously for 2-3 min before use. Spray onto the clean, dry and carefully degreased surface for which purpose white spirit is recommended.	
 Drying	Drying mode	20°C
	Through-drying	2 h
Composition	Modified acrylic resin, dyers, functional agents, xylene, methyl acetate, butyl	

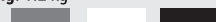
ATTENTION! After the work is complete, in order to avoid the nozzle clogging turn the can upside down and spray until the product stops coming out.










2K ACRYLIC PRIMER 3+1 HS

Purpose: VIKA 2K primer is designed as a primer-surfacer for metal and plastic car parts. The maximum thickness of the prime coat is 80-100 µm. The primer exhibits excellent flowout and sandability. When necessary, it is possible to paint without sanding even after 30 min of air drying.

Packing: 1.2 kg

Color:



	Purpose	2K acrylic primer 3+1, hardener for the primer 3+1			
	Substrates	Factory-made sanded coating. WASH PRIMER БЛ-02			
	Surface preparation	Degrease metal surface with white spirit. Repair using VIKA polyester putty. Sand dry with P240-P320. Prime the surface having been sanded			
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C			
	Mixing	Primer : hardener = 3:1 by volume (5:1 by weight)			
	Dilution	An application viscosity is obtained by mixing together with a hardener. Dilute with thinner for metallics when necessary.			
	Pot life	30 min at 200C			
	Application viscosity	18-22 s at 200C acc. to VZ-4 (DIN Cup 4)			
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure	
		Feed by gravity	1.2-1.5 mm	3.0-5.0 atm	
		Siphon feed			
	Number of layers	2 - 3			
	Stay time	5-7 min between layers, 10 min before accelerated drying			
	Coating thickness	30-35 µm / 1 layer			
	Drying	Drying mode	20°C	60°C	80°C
		Before sanding	4 h	45 min	30 min
	Sanding	Dry sanding: P320-P400			
	Cleaning of equipment	Thinner for metallics, solvent 646/647			













2K ACRYLIC PRIMER FILLER HS 3+1

Purpose: For leveling small surface defects during refinish painting of a car body. Sag free leveling coating of a high thickness can be obtained. Anticorrosive properties.

Packing: 1 kg

Color: 








	Products	Primer FILLER 3+1 HS Hardener 0331		
	Substrates	Factory-made sanded coating. WASH PRIMER БЛ-02		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Sand dry with P280-P320. Apply the anticorrosive WASH PRIMER БЛ-02 onto the surface sanded		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
	Mixing	Primer : hardener = 3:1 by volume (5 : 1 by weight)		
	Dilution	After mixing with hardener an application viscosity is attained. Dilute with thinner for metallics when necessary.		
	Pot life	30 min at 200C		
	Application viscosity	18-22 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity	1.2-1.5 mm	3.0-5.0 atm
		Siphon feed		
	Number of layers	2-3		
	Stay time	between layers: 5-7 min		
	Coating thickness	30-35 µm / 1 layer		
	Drying	Dust-free: 30 min at 200C		
		Drying mode	20°C	60°C
		Before sanding	4 h	80°C 30 min
	Sanding	Dry sanding: P320-P400		
	Cleaning of equipment	Thinner for metallics Solvent 646/647		

WASH PRIMER

Purpose: For anticorrosive protection (phosphatization) of car bodies.

Packing: 0,8 kg







	Products	WASH PRIMER Acid hardener		
	Substrates	Steel, zinc-coated steel, aluminium VIKA polyester putties		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Dry sanding: P280-P320.		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
	Mixing	Base : acid hardener = 1:1 (by volume), 8:1: (1-2) (by weight), 1.2:1 (by weight). Allow the primer to stay for 20 min at 200C before application.		
	Dilution	Not necessary		
	Pot life	-100C to +100C: 24 h +100C to +200C: 8 h from +200C: 6 h		
	Application viscosity	16-20 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity	1.2-1.5 mm	3.0-5.0 atm
		Siphon feed		
	Number of layers	1-2		
	Coating thickness	10-15 µm / 2 layer		
	Drying	15 min at 200C		
	Cleaning of equipment	Solvent 646/647 /648		










ANTICORROSIVE PRIMER

Purpose: For primary coating of car bodies before painting with VIKА-Synthal enamels (МЛ-1110; МЛ-12; VIKА-60)

Packing: 0,5 kg; 1 kg


Color:    

	Products	Anticorrosive primer Heavy solvent naphtha		
	Substrates	Steel VIKA polyester putties		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty.		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
	Mixing	Primer : hardener = 3:1 by volume (5 : 1 by weight)		
	Dilution	Thinner VIKA 60		
	Application viscosity	16-18 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity	1.2-1.5 mm	3.0-5.0 atm
		Siphon feed	1,4 – 1,8 mm	2.5-5.0 atm
		Application with brush is also possible.		
	Number of layers	1-2		
	Coating thickness	16-20 µm / 1 layer, 32-40 µm / 2 layers		
	Drying	Dry to handle		20°C
		Before painting with enamel		1 h
		Before sanding		6 h
	Sanding	Dry sanding: P280-P320		
	Cleaning of equipment	Heavy solvent naphtha, solvent 646/647 /648, thinner VIKA 60		

ACRYLIC PRIMER ALL-PURPOSE, FAST DRYING aerosol can 400 ml

Purpose: Primer of high quality is intended to improve adhesion of coatings with ferrous and non-ferrous metal surfaces and to provide their protection against corrosion. The primer is resistant to sagging from vertical planes and parts of uneven geometry, allows painting the hard-to-reach areas. After drying the primer is easily sanded and can be coated with all types of enamels.



Products	Acrylic primer, all-purpose, fast drying	
Application	Shake a can vigorously for 2-3 minutes. For the best results apply the primer at the temperature +100C minimum. The surfaces not subject to coating should be protected in order to avoid falling the aerosol traces thereon. Apply the primer from the distance 25-30 cm.	
 Drying		20°C
	Through-drying	1.5 h
Composition	Modified acrylic resin, pigments, functional agents, xylene, methyl acetate,	

ATTENTION! After the work is complete, in order to avoid the nozzle clogging turn the can upside down and spray until the product stops coming out.



ALKYD PRIMER

aerosol can 400 ml

Purpose: For a high quality repair of a car body and its parts. The material provides leveling of a surface being refinished and excellent protective properties of a complex coating. Apply to the bare metal, plastic and metal surfaces filled with putty and primer as well as to the old sanded coating.

Color:

Usage

Shake a can making up and down movements for 2-3 minutes. Apply 2-3 layers of the primer allowing 10-15 minutes between layers at 200C. Distance to a surface to be sprayed 25-30 cm. Temperature while spraying +100C minimum. After painting turn the can up side down and purge it by pressing until pure gas comes out.



Drying

Tack free	30 min minimum at +200C
Through-drying	10 h minimum at +200C

Composition

Alkyd primer, anticorrosive agents, propellant

VIKA PUTTIES APPLICATION RECOMMENDATIONS

TOP
large repair
putty with aluminium

small repair
all-purpose putty

BAGGAGE COMPARTMENT
putty with aluminium

HOOD
putty with aluminium

DOORS
all-purpose putty

SILLS, BOTTOM
large repair
putty with glass fiber

small repair
all-purpose putty










2K POLYESTER PUTTY ALL-PURPOSE

Purpose: To eliminate small-, medium- and big-sized roughness on metal and plastic parts of car bodies. The putty has excellent technological properties; being applied it doesn't drag after a spatula; has no pores. For convenient surface treatment it can be used in combination with a putty containing glass fiber or aluminium.

Packing: 0.5; 0.9; 1.64 kg

Color:

	Products	VIKA putty, all-purpose Hardener
	Substrates	Steel, zinc-coated steel, rigid plastics
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters or loss of adhesion,
	Application	Apply with spatula. Do not apply onto wash primers.
	Sanding	P120-P240-P320






2K POLYESTER PUTTY with aluminium

Purpose: To eliminate medium-sized roughness on metal and plastic parts of car bodies. The putty features high adhesion, resistance to vibration and heat which make it optimal for filling with putty the car tops and hoods.
Aluminium powder filler prevents the coating from shrinkage in use.

Packing: 0.5; 0.9; 1.64 kg

Color: 








	Products	VIKA putty with aluminium Hardener
	Substrates	Steel, zinc-coated steel
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters, loss of adhesion and damage of plastic,
	Sanding	P120-P240-P320



2K POLYESTER PUTTY ALL-PURPOSE, SOFT

Purpose: To eliminate small,- medium,- and big-sized roughness on metal and plastic parts of car bodies. The putty features excellent technological properties: on application it doesn't drag after spatula, has no pores, and provides easy sanding of a coating. For easy surface treatment it can be used in combination with putty containing glass fiber or aluminium.

Packing: 0.5; 0.9; 1.64 kg

	Products	VIKA putty with aluminium Hardener
	Substrates	Steel, zinc-coated steel, rigid plastics
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Coating thickness	Up to 2 mm / 1 layer
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters or loss of adhesion,
	Sanding	P120-P240-P320

2K POLYESTER PUTTY






for plastics

Purpose: To eliminate small,- medium,- and big-sized roughness on metal and plastic parts of car bodies. The putty features excellent technological properties: on application it doesn't drag after spatula, has no pores, it is flexible and doesn't crack under mechanical impact. For easy surface treatment it can be used in combination with putty containing glass fiber.

Packing: 0.5 kg

Color:



	Products	VIKA putty with aluminium Hardener
	Substrates	Steel, zinc-coated steel, rigid plastics
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Coating thickness	Up to 2 mm / 1 layer
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters or loss of adhesion,
	Sanding	P120-P240-P320






2K POLYESTER PUTTY for zinc-coated surface



Purpose: To eliminate small,- medium,- and big-sized roughness on galvanized surface. It features excellent adhesion to zinc-coated steel.

Packing: 0.5; 0.9; 1.64 kg

Color: 

	Products	VIKA putty for zinc-coated surface Hardener
	Substrates	Steel, zinc-coated steel
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Coating thickness	Up to 2 mm / 1 layer
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters or loss of adhesion,
	Sanding	P120-P240-P320






2K POLYESTER PUTTY with glass fiber

Purpose: To eliminate medium- and big-sized roughness on metal and plastic parts of car bodies. It displays high reinforcing properties when treating the welds and areas of metal corroded and relaxed after straightening.

Packing: 0.5; 0.9; 1.64 kg

Color: 



	Products	VIKA putty with glass fiber Hardener
	Substrates	Steel, zinc-coated steel, rigid plastics
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Coating thickness	Up to 2 mm / 1 layer
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters, loss of adhesion or damage of plastic,
	Sanding	P80-P120








2K POLYESTER PUTTY with microglass fiber

Purpose: To eliminate medium- and big-sized roughness on metal and plastic parts of car bodies. It displays high reinforcing properties when treating the welds and areas of metal corroded and relaxed after straightening. The micro fibers used as filler make the putty more flexible and easy to apply.

Packing: 0.5; 0.9; 1.64 kg

Color:

	Products	VIKA putty with microglass fiber Hardener
	Substrates	Steel, zinc-coated steel, rigid plastics
	Surface preparation	Degrease with white spirit. Dry sanding: P80-P120.
	Mixing	Putty : hardener = 100 : 2-3 (by weight)
	Pot life	4-6 min at 200C
	Application	Apply with spatula. Do not apply onto wash primers.
	Coating thickness	Up to 2 mm / 1 layer
	Drying	To the condition ready for sanding: 30 min at 200C. In order to avoid cracks, blisters, loss of adhesion or damage of plastic,
	Sanding	P80-P120

VIKA-60 ALKYD ENAMEL

Purpose: VIKA-60 refinishing enamel is an air drying synthetic material which demonstrates effective protective properties, high gloss, strength and flexibility. 1 h drying at 60°C is recommended to hasten the curing process.

Packing: 0.8; 0.95 kg



	Products	VIKA-60 enamel VIKA-60 thinner		
	Substrates	Factory-made sanded coating. Primed /filled with putty surfaces.		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA all-purpose polyester putty and sand dry with P120-P240-P320. Prime with the anticorrosive PRIMER.		
	Application conditions	Optimal temperature + 20°C Minimum temperature + 15°C		
	Dilution	VIKA-60 thinner: up to 35% of the enamel weight.		
	Application viscosity	18-20 s at 20°C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity	1.2 – 1.5 mm	3.0 – 5.0 atm
		Siphon feed	1.4 – 1.8 mm	2.5 – 5.0 atm
		Application with brush is also possible.		
	Number of layers	2 - 3		
	Stay time	5-7 min between layers		
	Coating thickness	35-40 µm / 2 layers		
	Drying	Drying mode	20°C	60°C
	Cleaning of equipment	Solvent 646/647		



VIKA-60 THINNER

Purpose: For dilution of VIKA-60 synthetic enamel

Packing: 0.35; 0.4 kg

Products	The thinner should be added before usage of VIKA-60 enamel in the amount up to 35% of the enamel weight.
Composition	Mixture of organic fluids.

ALKYD ENAMEL

aerosol can 400 ml

Purpose: For touch-up painting of small primed areas of car bodies, motorcycles and other vehicles.



Products	ALKYD enamel	
Substrates	Factory-made sanded coating Primed /filled with putty surfaces	
Usage	Shake a can vigorously for 5 minutes before use. Apply necessary number of layers onto a clean, degreased and primed surface to be refinished.	
Stay time	10 min between layers	
Number of layers	2-3	
Drying	Drying mode	20°C
	Dust-free	3 - 4 h
	Dry to handle	24 h
Composition	Organic and inorganic pigments, fillers, solvents, special agents, alkyd resins	

ATTENTION! After finishing the work and to avoid the spray nozzle clogging, turn the can upside down and spray until the product stops coming out.



AK-142 1K ACRYLIC ENAMEL black, matt aerosol can 400 ml

Purpose: For coating the preliminary primed surfaces of car door frames and door sills of cars in black matt color.

Usage

Shake a can vigorously for 5 minutes before use.
Apply number of layers needed onto a clean, sanded with paper P800-P1000 surface being refinished.
When the can is used only partially it is recommended to turn it over with its spray nozzle downwards and purge the nozzle for 3-4 seconds by pressing.



Stay time	5-7 min between layers	
	Number of layers	
	2-3	
Drying	Drying mode	20°C
	Dust-free	30 min
	Dry to handle	2 h
Composition	Solution of acrylic copolymers, organic and inorganic pigments, fillers, special	

ATTENTION! After finishing the work and to avoid the spray nozzle clogging, turn the can upside down and spray until the product stops coming out.

MOVIL

anticorrosive germicide

aerosol can 400 ml

Purpose: For anticorrosive protection of hidden spaces of car bodies (sills, door cases, baggage compartments, pillars, girders, saloon floor and others). The material provides temporary anticorrosive protection of external car faces (floorpan, sills, wheel archers and others). It is resistant to water and the aqueous salt solutions used on roads. The agent can be applied onto the rusted and wet surface as well as onto the old anticorrosive coatings.



Products	Movil anticorrosive germicide
Usage	Shake a can vigorously for 2-3 minutes before use. Apply in two layers at ambient temperature +100C minimum. Allow the surface to dry for 24 hours before use.
Composition	Mineral oil, solid alkanes, synthetic wax, petroleum polymeric resins, corrosion inhibitors, hydrocarbon blend CB-C16, propane, butane, isobutane.


ATTENTION! After finishing the work and to avoid the spray nozzle clogging, turn the can upside down and spray until the product stops coming out.



ENAMEL FOR BUMPERS

aerosol can 400 ml

Purpose: Acrylic matt paint for small repair and service of plastic bumpers and other plastic articles preserves the original surface structure.

Products	Enamel for bumpers		
Usage	Shake a can vigorously for 2-3 minutes before use. Apply 2 layers (wet on wet) onto a clean, dry and degreased surface from the distance 25-30 cm allowing 10 min of drying between layers at +200C. When the can is used only partially it is recommended to turn it upside down and spray for 2-3 seconds. The product amount containing in the		
	Drying	Drying mode	20°C
		Dust-free	3-4 h
		Through-drying	24 h
Composition	Organic and inorganic pigments, fillers, special agents, modified acrylic resin,		

ENAMEL FOR WHEEL DISCS

aerosol can 400 ml

Purpose: Alkyd enamel of high quality is designed for painting the wheel discs of cars, buses and other vehicles, as well as for decorative painting of any surfaces. It contains specific components which improve the coating resistance to abrasive impact of sand, chipping stones and corrosive action of water and road reagent solutions. The enamel is characterized by excellent gloss, perfect adhesion to the surface being painted and by effective hiding power and weathering stability.

Color:



Usage

Shake a can vigorously for 2-3 minutes before use.
Do not apply onto hot surfaces or parts but allow them to cool down to the ambient temperature.
Apply 2-3 layers from the distance 25-30 cm allowing 30-40 min of drying between layers at +100C minimum.
After the painting is over, turn the can upside down and purge it by pressing until a



Drying

Drying mode

Tack free		Through-drying	
200C		200C	400C
40 min minimum		12 h minimum	1 h minimum



Composition

Modified alkyd resin, pigments, functional agents, propellant, fillers, special agents,



ENAMEL HEAT RESISTANT aerosol can 400 ml

Purpose: Silicone enamel of high quality is designed for painting the metal parts subject to heating up to 6000C, such as components of car exhaust system, elements of pipe lines and vapor pipes, parts of water heaters, boilers and other equipment.

Color:  

Usage

For indoor and outdoor work.

Shake a can vigorously with up and down movement for 2-3 minutes before use. Apply 2-3 layers from the distance 25-30 cm allowing 10-15 min of drying between layers at +100C minimum.

Do not apply onto hot surfaces or parts but allow them to cool down to the ambient temperature to avoid combustion.

After the painting is over, turn the can upside down and purge it by pressing until a



Drying

Drying mode

20°C

Dust-free

10 min minimum

Through-drying

5 h

Composition




Silicone enamel, special agents, propellent.

MASTIC, ANTIGRAVEL aerosol can 400 ml

Purpose: For long-lasting protection of door sills, wheel arches and bottom of cars. The mastic forms smooth coat protecting from mechanical impact and corrosion.

Color:   



	Products	Antigravel mastic
	Substrates	Steel Sanded VIKA putties
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Sand dry with P280-P320.
	Application conditions	Shake a can vigorously for 2-3 minutes before use. Optimal temperature + 200C Minimum temperature + 150C
	Number of layers	1-2
	Coating thickness	1 mm
	Drying	2-3 h at 200C
	Cleaning of equipment	White spirit, solvent 646/647

ATTENTION! In order to avoid the spray nozzle clogging, after the work is complete turn the can upside down and spray until the product stops coming out.



VIKA-SYNTHAL ENAMEL МЛ-1110 МЛ-12

Purpose: Melamine-alkyd enamel for coating the vehicle body.

Packing: 0.8; 2 kg

	Products	VIKA-Synthal enamel (МЛ-1110, МЛ-12) VIKA hardeners (Izur, Diur), P-197 thinner		
	Substrates	Factory-made sanded coating Primed /filled with putty surfaces		
	Surface preparation	Degrease metal surface with white spirit. Repair with VIKA polyester putty. Sand dry with P280-P320. Apply anticorrosive primer. Sand dry with P400 (or use P800-P1000 in case of wet sanding).		
	Application conditions	Optimal temperature + 200C Minimum temperature + 150C		
	Mixing	VIKA hardener (Izur, Diur, Izur-021, Izur-022) 8-10% of the enamel weight		
	Pot life	8 h after mixing		
	Dilution	Dilute with P-197 thinner up to 30% of the enamel weight		
	Application viscosity	18-20 s at 200C acc. to VZ-4 (DIN Cup 4)		
	Spraying equipment	Spray unit	Nozzle diameter	Operating pressure
		Feed by gravity	1.2 – 1.5 mm	3.0 – 5.0 atm
		Siphon feed	1,4 – 1,8 mm	2.5 – 5.0 atm
		Application with brush is also possible.		
	Number of layers	2 - 3		
	Stay time	5-7 min between layers		
	Coating thickness	35-40 µm / 2 layers		
	Drying	Drying mode	130°C	80°C with hardener
	Cleaning of equipment	Solvent 646/647		

P-197 THINNER for synthetic enamels

Purpose: To dilute VIKA-Synthal synthetic enamels (МЛ-1110, МЛ-12)

Packing: 0.4 kg



Usage	P-197 thinner should be added before applying the enamel in the amount specified on a label.
Composition	Mixture of organic fluids.



MASTIC NOISE LIMITER rubber-bitumen

Purpose: The mastic is designed for anticorrosive and anti-noise protection of external and internal surfaces of car underside and wheel arches. It features the improved abrasion resistance and noise isolation properties. The mastic has effective adhesion to metal surfaces and is compatible with the factory-made anticorrosive coatings. Besides, it can be used for waterproofing of metal, concrete, wooden structures, articles and service lines in the open air and underground.

Packing: 1; 2.2 kg

Usage

Clean a surface to be covered from dirt and rust, degrease (with white spirit, acetone, petrol) and let it dry. Before applying the mastic put a primer on the metal surface. Stir the mastic vigorously, dilute with heavy solvent naphtha, white spirit or petrol when necessary. Apply the material with spray gun, brush or spatula in 1-2 layers with intermediate drying (5-6 hours) at 20±50C. Consumption: 700-800 g per 1 m2.



Drying

Drying mode

20°C

Through-drying

24 h

Composition

Oil asphalt, comminuted rubber, mineral oil, reinforcing and solidifying fillers,

MASTIC ANTIGRAVEL polymer-bitumen

Purpose: The mastic is designed for anticorrosive and antigravel protection of external and internal surfaces of car underside and wheel arches. It is elastic and preserves the integrity of coatings even at significant deformations. The flexible polymer-bitumen coating won't crack and flake at temperature up to 600C. It also has effective adhesion to metal and primed surfaces and is compatible with the factory-made anticorrosive coatings. It can be used for waterproofing of metal, concrete, wooden structures, articles and service lines in the open air and underground, for making and repairing the soft roof coverings.

Packing: 1; 2.2 kg



Usage

Clean a surface to be covered from dirt and rust, degrease (with white spirit, acetone, petrol) and let it dry. Before applying the mastic put a primer on the metal surface. Stir the mastic vigorously, dilute with heavy solvent naphtha, white spirit or petrol when necessary. Apply the material with spray gun, brush or spatula in 1-2 layers with intermediate drying (5-6 hours) at 20±50C. Consumption: 700-800 g per 1 m².



Drying

Drying mode

20°C

Through-drying

24 h

Composition

Oil asphalt modified with styrene-butadiene plastomer, mineral oil, abrasive fillers, ..



SOLVENTS

646/647/650

Purpose: To dilute NC enamels and other paint materials to the application viscosity.

Packing: 0.4; 0.8; 2.4; 4 kg

Usage	The solvents 646/647/650 should be added before applying the paint materials in the amount specified on a label.
Composition	Mixture of organic fluids.



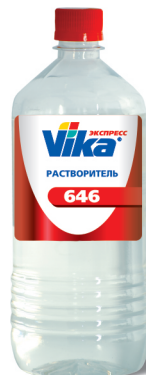
SOLVENT 646

Purpose: To dilute lacquers, paints, enamels, mastics specified in the table below. Use according to the producer's instructions on paint materials.

Materials to dissolve

Lacquers, paints, enamels, adhesives, mastics, putties, primers having in their names the letters НЦ, ЭП, КО, МС, МЧ
--

Packing 0.5; 1; 5; 10; 216.5 l



SOLVENT 647

Purpose: To dilute lacquers, paints, enamels, mastics specified in the table below. Use according to the producer's instructions on paint materials.

Materials to dissolve

Lacquers, paints, enamels, adhesives, mastics, putties, primers having in their names the letters НЦ and АК and intended for vehicles.
--

Packing 0.5; 1; 5 l



SOLVENT 650

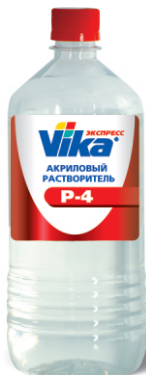
Purpose: To dilute lacquers, paints, enamels, mastics specified in the table below. Use according to the producer's instructions on paint materials.

Materials to dissolve

Lacquers, paints, enamels, adhesives, mastics, putties, primers having in their names the letters НЦ and ГФ and intended for vehicles.
--

Packing 0.5; 1; 5 l





P-4 ACRYLIC SOLVENT

Purpose: To dilute lacquers, paints, enamels, mastics specified in the table below. Use according to the producer's instructions on paint materials.

Materials to dissolve

Lacquers, paints, enamels, adhesives, mastics, putties, primers having in their names the letters XC, XB, ПХ В, MC, ЭП
--

Packing 0.5; 1 l



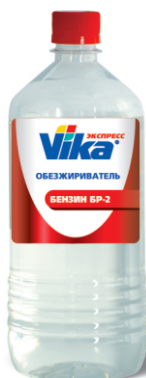
P-12 ACRYLIC SOLVENT

Purpose: To dilute paint materials based on chlorinated PVC resins ПСХ-ЛС, polyacrylic resins and other film forming agents. The solvent should be added to the paint material by small portions while stirring until the necessary viscosity is obtained.

Materials to dissolve

Perchlorine-vinyl, polyacrylate and other paint materials, XB and AK enamels
--

Packing 1; 5 l



BP-2 DEAGREASER

Purpose: To dilute lacquers, paints, enamels, mastics specified in the table below. Use according to the producer's instructions on paint materials.

Packing 0.5; 1 l

EXPENDABLE MATERIALS

for refinishing car bodies

MASKING TAPE

Purpose: To paste over the area to be refinished. The tape is resistant to solvents including water and is heat-resistant (up to 60°C).

Usage: Paste over a clean, dust free and degreased surface to be refinished.

Size	Pieces in a box
19 * 50 mm	48
25 * 50 mm	36
38 * 50 mm	24
50 * 50 mm	24





RUSSIAN COATINGS

JSC "Russian Coatings"
96, B.Fedorovskaya, Yaroslavl, Russia

Sales Department
Phone: +7 (4852) 49-29-41/42/43/81
Fax: +7 (4852) 45-17-73

e-mail: info@vika-color.ru
www.vika-color.ru
www.ruskraski.ru